Ring Expansion of Cyclic β -Amino Alcohols Induced by Diethylaminosulfur Trifluoride: Synthesis of Cyclic Amines with a Tertiary Fluorine at C3

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Supporting Information

ABSTRACT: As the replacement of a hydrogen atom by a fluorine atom in a compound can have an important impact on its biological properties, the development of methods allowing the introduction of a fluorine atom is of great importance. The scope and limitations of the ring expansion of cyclic 2-hydroxymethyl amines induced by diethylaminosulfur trifluoride (DAST) to produce cyclic β -fluoro amines was studied as well as the enantioselectivity of the process.



INTRODUCTION

In nature, compounds with fluorine atoms are rare as only 13 compounds have been reported to date.¹ The introduction of a fluorine atom in a molecule can have an important impact on its physical and biological properties due to the high electronegativity, the low polarizability, and the small size of the fluorine atom.² In the pharmaceutical industry, about 20% of the prescribed pharmaceuticals and 30% of the leading 30 blockbuster drugs by sales contain a C-F bond.^{3,4} In addition, organofluorine compounds have also achieved significant advances in the area of agrochemicals and materials.⁵ The majority of commercially available fluorinated compounds contains F-aryl and/or CF3-aryl moieties; however, since compounds possessing a stereogenic center with a fluorine atom are interesting, chemists have developed new fluorinating reagents as well as ingenious methods for the enantioselective introduction of fluorinated functionality in building blocks or for a late stage fluorination.⁶

A few years ago, we had reported ring expansion of prolinols **A** to the corresponding optically active 3-fluoro piperidines **B** as well as the synthesis of racemic 3-fluoro azepanes **D** from racemic 2-hydroxymethylpiperidines **C**. These ring expansions were achieved by using DAST or Deoxo-Fluor (Scheme 1).^{6a,7} The ring expansion is supposed to proceed via an intermediate aziridinium ion **F** resulting from the anchimeric assistance of the nitrogen atom, which expells the leaving group in **E**.

Here, we would like to report that the ring expansion induced by DAST can be generalized to 2-hydroxymethylazepanes, 2-hydroxymethylazocanes, and heterocyclic 2-hydroxymethyl amines such as piperazines H, morpholines I, and indolines J (Figure 1). Furthermore, an enantioselective ring expansion leading to optically active cyclic amines bearing a tertiary fluorine atom at C3 will also be reported.

RESULTS AND DISCUSSION

Ring Expansion of Racemic Cyclic Amino Alcohols. In order to determine the scope and the limitation of the ring expansion induced by DAST, racemic 7- and 8-membered rings K were synthetized by using a Schmidt rearrangement applied to cyclic β -keto esters L (Scheme 2).⁸

The transformation of β -keto esters 1 (n = 1, 2) to the corresponding cyclic 2-hydroxymethyl amines 4 was achieved. At first, the alkylation of 1 with different alkyl halides was performed (K_2CO_3 , RX, acetone, reflux)⁹ to produce the *C*-alkylated products 2 in 82% to quantitative yields (Table 1). The obtained alkylated β -keto esters 2 were then submitted to a Schmidt rearrangement using NaN₃ under acidic conditions (H_2SO_4) to afford 7- and 8-membered ring lactams 3.¹⁰ After reduction (LiAlH₄, THF, reflux) and N-benzylation (K_2CO_3 ,

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BnBr, *n*-Bu₄NI, CH₃CN, reflux), the corresponding *N*-benzyl 2hydroxymethylazepanes **4a**-**4c** and azocanes **4d** and **4e** were isolated (yields over 2 steps 13–52%) (Table 1). Noteworthy, the Schmidt rearrangement gave lower yield in 8-membered ring lactams (**3d** and **3e**) than in 7-membered ring lactams (**3a**-**3c**).¹¹⁻¹³

Compounds 4a-4e were then treated with DAST (1.4 equiv, CH₂Cl₂, 0 °C to rt) to produce the corresponding expanded β -fluoro amines 5a-5e in good to excellent yields (58-83%). The best yield was obtained for allylic derivative 5b, which was isolated in 83% yield. It is worth noting that for a full conversion of 4, the ring enlargement adducts 5 were the only isolated compounds obtained, and the 2-fluoromethyl cyclic amines 5' were not detected (Table 2).

In order to study the chemoselectivity of the ring expansion induced by DAST, piperazines, morpholines as well as indolines were examined as substrates. The synthesis of *N*-alkyl-2hydroxymethylpiperazine **8** was achieved from *N*-Boc-2carboxylic piperazine **6**. After esterification and *N*-protection (Na₂CO₃, NaOH, H₂O), the corresponding ester 7 was isolated (55%). The alkylation of 7 was then performed by treatment



^{*a*}For the Schmidt rearrangement, CH₃SO₃H was used.

 Table 2. Ring Expansion of Azepanes and Azocanes Induced

 by DAST

N Bn 4a-4e	DAST CH ₂ Cl ₂ 0 °C to rt	N Bn 5a-5e		R F Bn	
entry	4 (R, n	ı)	5 (yield %)		
1	4a (Et, 1)		5a (64)	5a (64)	
2	4b (Allyl, 1)		5b (83)		
3	4c (Bn, 1)		5c (65)		
4	4d (Et, 2)		5d (58)		
5	4e (Bn, 2)		5e (62)		

with LDA followed by the addition of allyl bromide (THF, -78 °C to rt), and the resulting *C*-alkylated piperazine was reduced by LiAlH₄ (THF, rt) to produce 2-hydroxymethylpiperazine **8** (56% for the two chemical steps) (Scheme 3, eq 1).

The synthesis of 2-hydroxymethylmorpholine **12** was achieved within four steps from aminodiol **9**.¹⁴ After reductive amination of **9**, *N*-protected aminodiol **10** was isolated in 56% yield. The transformation of **10** to morpholine **11** was realized in two steps, however in low yield¹⁴ (14%), using chloroacetyl chloride (K_2CO_3 , CH_2Cl_2 , rt) followed by a basic treatment (*t*-BuOK, *t*-BuOH, reflux). After reduction by Red-Al in toluene, morpholine **12** was isolated (75%) (Scheme 3, eq 2).

2-Hydroxymethylindolines 16a-16c were obtained from indoline carboxylic acid 13 within four steps. After esterification (SOCl₂, MeOH, rt) and *N*-protection (BnBr, K₂CO₃, *n*-Bu₄NI, CH₃CN), the indolino-ester 14 was isolated in good yield and then alkylated by treatment with LDA followed by the addition of an alkyl halide (EtI, AllylBr, or BnBr) to produce the corresponding alkylated indolines 15a-15c (60%-88%). The indolines 15a-15c were then reduced by LiAlH₄ (THF, rt) to access the desired 2-hydroxymethylindolines 16a-16c (84– 100%) (Scheme 3, eq 3).

Compounds 8, 12, and 16a–16c were then treated with DAST to obtain respectively and exclusively the ring enlarge-



Scheme 3

Scheme 4



Bog Boc DAST CH₂Cl₂ Β'n ÓН Βń 8 56% 17 DAST CH₂Cl₂ Βn. ÓН Βń 12 18 67% DAST юн CH₂Cl₂ Bn Β'n 16a R = Ft 19a (81%) 16b, R = Allyl19b (78%) 16c, R = Bn 19c (65%)

ment adducts 17, 18, and 19a-19c in good to excellent yields. The results are reported in Scheme 4.

Ring Expansion of Optically Active Cyclic Amino Alcohols. As previously indicated, we have reported the enantioselective ring expansion of optically active prolinols **A** to the corresponding 3-fluoro piperidines **B** (Scheme 1). In order to generalize this ring expansion to produce optically active β fluoro pyrrolidines, piperidines, azepanes, and azocanes, possessing a tertiary fluoride at C3, the corresponding optically active 2-hydroxymethylazetidines, pyrrolidines, piperidines, and azepanes were synthetized and treated with DAST. The synthesis of cyclic β -amino alcohols **M** was planned from β amino ester **O** via the bromo-amino esters **N**, which, after an



asymmetric intramolecular cyclization involving the memory of chirality,¹⁵ would produce the precursors of M (Scheme 5).

The synthesis of the desired cyclic β -amino alcohols 23a-23d was achieved from amino ester 20.16 Amino ester 20 was transformed to the N-Boc, N-bromoalkylamino esters 21a-21d within three or four steps. After N-alkylation (K₂CO₃, DMF, 70 °C) followed by treatment with Boc₂O (1.5 equiv) and Odebenzylation (H_2 , Pd/C), the hydroxy esters were transformed to the corresponding bromo esters 21a and 21b using CBr₄/PPh₃ (Scheme 6, eq 1). To introduce the side chain in compounds 21c and 21d, a reductive amination was realized, and after the protection of the amine with a Boc group (1.5 equiv), the treatment with CBr_4 (1.3 equiv) in presence of PPh₃ (1.6 equiv) led to the desired bromo amines 21c and 21d (Scheme 6, eq 2 and 3). When these bromide derivatives were treated with potassium hexamethyldisilazide (KHMDS, 1.2 equiv) in DMF at -60 °C for 30 min, the corresponding cyclic amino esters 22a-22d were isolated in yields which varied from 22 to 90% but always with excellent enantiomeric excesses (94-98%).¹⁷ After deprotection (TFA, CH₂Cl₂, rt), Nbenzylation (BnBr, K2CO3, n-Bu4NI, CH3CN, reflux), and reduction with LiAlH₄ (THF, rt), the desired 2-hydroxymethylcyclic amines 23a-23d were isolated in good yields (Scheme 6, eq 4).

Scheme 6



The cyclic β -amino alcohols **23a**–**23d** were then treated with DAST (1.4 equiv, CH₂Cl₂, 0 °C to rt), and the corresponding 3-fluorocyclic amines **24a**–**24d** were isolated in good yields (61–96%).¹⁸ Although the ring expansion of **23a** and **23b** to the corresponding β -fluoro pyrrolidine **24a** and β -fluoro piperidine **24b** is highly enantioselective, an erosion of the enantiomeric excess was noticed for the transformation of **23c** (ee = 98%) to **24c** (ee = 85%), and this erosion was worse for the transformation of **23d** (ee = 94%) to **24d** (ee = 52%) (Scheme 7).

When the size of the cyclic amines **23** increased, the enantioselectivity of the ring expansion decreased. This phenomenon is probably related to the structure of the intermediate aziridinium ion. For cyclic 2-hydroxymethyl

Scheme 7



amines possessing a small ring such as compounds P, the selective attack of the fluorine anion at the C2 position, leading exclusively to the ring expansion adduct R, can be explained by a nonsymmetrical intermediate aziridinium ion Q in which the C2–N bond is longer than the C2′–N bond (Scheme 8, eq 1). Moreover, the presence of a quaternary center at C2 results in the stabilization of a partially positive charge at C2 correlated with a weakened C2-N bond. Thus, cleavage of the C2-N bond induced by the nucleophilic attack of the fluorine anion at the most electrophilic carbon is favored to afford R. When cyclic 2-hydromethyl amines with larger rings such as S are involved, the intermediate aziridinium ion T can be in equilibrium with a stable intermediate carbocation U. As the C2-N bond is longer than it was previously in eq 1, an epimerization of the quaternary center can occur (Scheme 8, eq 2).

To investigate the formation of an intermediate carbocation, the alkyl group on the quaternary center was replaced by a phenyl, and the rearrangement of 2-hydroxymethylpyrrolidine 28, which possesses a phenyl substituent at C2, was investigated. Thus, the synthesis of 2-hydroxymethylpyrrolidine 28 was achieved from phenylglycine ethyl ester 25. After the introduction of the side chain (3-bromopropanol, K_2CO_3 , DMF, reflux) and the protection of the amine (Boc₂O, DIPEA, CH₂Cl₂), amino ester 25 was transformed to the bromide derivative 26 (CBr₄, PPh₃, CH₂Cl₂). When the bromide derivative was treated with KHMDS (1.2 equiv) in DMF, the reaction did not go to completion (69% based on resting starting material brsm) and the cyclized product 27 was isolated in a modest yield (19%). The pyrrolidino ester 27 was then transformed within three steps (deprotection, benzylation, reduction) to the desired prolinol 28 with a modest enantiomeric excess (ee = 50%). When 28 was treated with DAST (1.4 equiv) in CH_2Cl_2 , the ring enlargement adduct was exclusively obtained in an excellent yield (87%) and with a similar enantiomeric excess than the starting material 28 (Scheme 9). This example showed that the erosion of the enantiomeric excess is related to the ring size of the cyclic

Scheme 8



Scheme 9



amino alcohols and not to the stability of a possible intermediate carbocation.

It is worth noting that the absolute configuration of the stereogenic center in 24b·HCl was determined by X-ray diffraction and confirmed the expected absolute configuration of the stereogenic center, which is *R* (see ORTEP in the Supporting Information).

We have to point out that the deprotection of the cyclic β -fluoro amines was investigated. When racemic β -fluoro azepane **30** was submitted to classical hydrogenolysis conditions (H₂, Pd/C, MeOH, rt), the deprotected fluoroazepane **31** was obtained with an excellent yield of 91% (Scheme 10). This method could be generalized for the deprotection of other β -fluoro amines.

In summary, the ring expansion of cyclic 2-hydroxymethyl amines possessing a quaternary center at C2 induced by DAST is a general and highly selective method allowing the formation of cyclic amines with a tertiary fluoride at C3. Furthermore, the ring expansion is highly enantioselective when applied to 2hydroxymethylazetidines and prolinols, but when applied to cyclic 2-hydroxymethyl amines with larger ring, the enantioselectivity is decreasing. The obtained 3-fluoro cyclic amines can



be useful building blocks, as they can be deprotected and then involved in the synthesis of biologically active compounds.

EXPERIMENTAL SECTION

The synthesis of compounds 2a-2c, 2e, 14, 22a-22d, and 30 has been already described in the literature.^{7,14,19}

All reactions were run under an atmosphere of argon. ¹H NMR spectra were recorded on a NMR apparatus at 400 MHz and data are reported as follows: chemical shift in ppm from tetramethylsilane as internal standard, multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet or overlap of nonequivalent resonances, integration). ¹³C NMR spectra were recorded on a NMR apparatus at 100 MHz and data are reported as follows: chemical shift in ppm from tetramethylsilane with the solvent as internal standard (CDCl₃, δ 77.0

ppm or DMSO- d_6 , δ 40.4 ppm), multiplicity with respect to proton (deduced from DEPT experiments, s = quaternary C, d = CH, t = CH₂, q = CH₃). Mass spectra with electronic impact (MS-EI) were recorded a tandem GC apparatus (12 m capillary column) MS apparatus (70 eV). Infrared (IR) spectra were recorded on an IR apparatus (IRFT); wavenumbers are indicated in cm⁻¹. TLC was performed on 60F₂₅₄ silica gel plates and visualized with a UV lamp (254 nm) or by using solutions of KMnO₄/K₂CO₃/AcOH in water followed by heating. Column chromatography was performed with silica gel (40–63 μ m). High resolution mass spectra (HRMS) were performed by an orbitrap mass spectrometer using a positive electrospray ionization.

General Procedure 1. To a solution of cyclic β -keto ester of type **1** (1 equiv) and alkyl halide (2 equiv) in acetone was added K₂CO₃. After refluxing for 12 h, the reaction media was cooled, filtered through Celite, and washed with CH₂Cl₂. The solvents were removed under reduced pressure, and the crude was purified by flash chromatography on silica gel using a mixture of PE and EtOAc leading to the desired compound of type **2**.

General Procedure 2. To a solution of cyclic β -keto ester of type **2** (1 equiv) and concentrated sulfuric acid in excess (50 equiv) in CHCl₃ was added per portions over 2 h NaN₃ (2 equiv). The reaction media was vigorously stirred at rt for 3 h before iced water was added. The layers were separated, and the aqueous layer was extracted with CHCl₃. The organic layers were combined, dried over MgSO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel using a mixture of CH₂Cl₂ and EtOAc to obtain the desired lactam of type **3**.

General Procedure 3. To a solution of lactam of type **3** (1 equiv) in THF was added LiAlH₄ (5 equiv) at 0 °C. The reaction media was refluxing for 2 h before being hydrolyzed at 0 °C successively by water (10.5 equiv), a 0.15 M aqueous solution of NaOH (10.5 equiv), and water (26.25 equiv). The residue was then filtered over Celite and washed with CH2Cl2. The filtrate was concentrated under reduced pressure leading to the desired amino alcohol. To a solution of this alcohol (1 equiv) in CH₃CN were successively added BnBr (1.1 equiv), K₂CO₃ (1.5 equiv), and *n*-Bu₄NI (0.15 equiv). The reaction media was refluxed for 4 h before being concentrated under reduced pressure. The crude was diluted with water/EtOAc 1/1, the layers were separated, and the aqueous layer was extracted with EtOAc. The organic layers were combined, dried over MgSO4, and concentrated under reduced pressure. The residue was purified by flash chromatography on silica gel with a mixture of PE and EtOAc affording the N-benzylamino alcohol of type 4.

General Procedure 4. To a solution of β -amino alcohol (1 equiv) in CH₂Cl₂ was slowly added DAST (1.4 equiv) at 0 °C. The reaction media was stirred 1 h at 0 °C followed by 1 h at rt before a saturated aqueous solution of Na₂CO₃ was added. The layers were separated. The aqueous layer was extracted with CH₂Cl₂. The organic layers were combined, dried over Na₂SO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel using a mixture of PE and Et₂O to obtain the fluorinated compound.

General Procedure 5. To a solution of amino ester (1 equiv) in THF was added at -78 °C LDA (1.1 equiv). The reaction media was stirred at this temperature for 20 min. Alkyl halide (1.2 equiv) was added in the reaction media. The temperature was risen slowly at rt over 4 h and water was added. The layers were separated, and the aqueous layer was extracted with CH₂Cl₂. The organic layers were combined, dried over MgSO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel using a mixture of PE and EtOAc leading to the desired compound.

General Procedure 6. To a solution of ester (1 equiv) in THF was added LiAlH₄ (2 equiv) at 0 °C. The reaction media was stirred for 2 h at rt before being hydrolyzed at 0 °C successively by water (4.2 equiv), a 0.15 M aqueous solution of NaOH (4.2 equiv), and water (10.5 equiv). The residue was then filtered over Celite and washed with CH_2Cl_2 . The filtrate was concentrated under reduced pressure leading to the desired amino alcohol.

General Procedure 7. To a solution of the amino ester (1 equiv) in CH_2Cl_2 was added TFA (10 equiv) at 0 °C. The mixture was stirred

at rt before a saturated aqueous solution of NaHCO₃ was added at 0 °C. The layers were separated, and the aqueous layer was extracted with $\rm CH_2Cl_2$. The organic layers were combined, dried over MgSO₄, and concentrated under reduced pressure to afford the desired compound.

General Procedure 8. To a solution of the amine (1 equiv) in CH_3CN were successively added BnBr (1.1 equiv), K_2CO_3 (1.5 equiv), and *n*-Bu₄NI (0.5 equiv). The reaction media was stirred under reflux for 8 h before being cooled. Water was added, and the mixture was extracted with EtOAc. The organic layers were combined, dried over MgSO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel using a mixture of PE and EtOAc to afford the desired compound.

Methyl 1-Ethyl-2-oxocycloheptanecarboxylate (2d). Prepared according to General Procedure 1, 1d (0.92 mL, 5.9 mmol, 1 equiv) was alkylated by ethyl iodide (0.94 mL, 11.7 mmol, 2 equiv) in acetone (15 mL). The crude was purified by flash chromatography on silica gel (PE/EtOAc 95/5) leading to the desired compound 2d (958 mg, 4.8 mmol, 82%), isolated as a colorless oil: IR (neat) 2933, 2861, 1734, 1702, 1454, 1224, 1145, 1002 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.60 (s, 3H), 2.50 (m, 1H), 2.36 (m, 1H), 2.02 (m, 1H), 1.90 (m, 2H), 1.66–1.30 (m, 7H), 0.73 (t, 3H, J = 8.4 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 209.2 (s), 172.8 (s), 63.1 (s), 51.8 (q), 41.9 (t), 32.2 (t), 29.7 (t), 28.2 (t), 25.4 (t), 24.7 (t), 8.9 (q) ppm; MS m/z (%) 198 (M⁺, 1), 170 (28), 166 (22), 141 (18), 139 (21), 138 (51), 137 (29), 115 (14), 110 (20), 109 (20), 102 (21), 98 (78), 97 (19), 96 (18), 95 (26), 87 (30), 83 (47), 81 (32), 69 (44), 67 (27), 59 (48), 55 (100), 53 (16); HRMS (ESI) Calcd. for $C_{11}H_{18}O_3Na$ (MNa)⁺, 221.1148, found 221.1146.

Methyl 2-Ethyl-7-oxoazepane-2-carboxylate (3a). Prepared according to **General Procedure 2**, 2a¹⁶ (470 mg, 2.55 mmol, 1 equiv) was rearranged in CHCl₃ (5 mL). The crude was purified by flash chromatography on silica gel (CH₂Cl₂/EtOAc 80/20) affording **3a** (470 mg, 2.36 mmol, 93%), isolated as a white solid: mp 122–124 °C; IR (neat) 3216, 3082, 2937, 1735, 1651, 1435, 1411, 1233, 1205, 1182, 1158, 1119, 1077 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 6.06 (s br, NH), 3.75 (s, 3H), 2.49 (m, 1H), 2.32 (m, 1H), 2.16 (m, 1H), 1.93–1.63 (m, 4H), 1.81 (q, 2H, *J* = 7.6 Hz), 1.56 (m, 1H), 0.87 (t, 3H, *J* = 7.3 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 177.8 (s), 173.6 (s), 63.6 (s), 52.6 (q), 37.8 (t), 37.4 (t), 33.4 (t), 26.1 (t), 22.9 (t), 8.1 (q) ppm; MS *m*/*z* (%) 170 (M⁺ – C₂H₅·, 1), 142 (16), 140 (100), 97 (42), 95 (32), 82 (20), 67 (11), 56 (28), 55 (61), 54 (12); HRMS (ESI) *Calcd. for* C₁₀H₁₇NO₃Na (MNa)⁺, 222.1101, found 222.1099.

Methyl 2-Allyl-7-oxoazepane-2-carboxylate (3b). To a solution of 2b¹⁶ (1.21 g, 6.1 mmol, 1 equiv) in CHCl₃ (30 mL) were added at 0 °C CH₃SO₃H (3.95 mL, 61 mmol, 10 equiv) and NaN₃ (1.56 g, 24 mmol, 4 equiv). The reaction media was refluxed for 2 h before iced water was added. The media was neutralized by an aqueous solution of ammonia 35% (5 mL). The layers were separated; the aqueous layer was extracted with Et_2O (3 × 10 mL). The organic layers were combined, dried over Na2SO4, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (CH₂Cl₂/EtOAc 80/20) affording 3b (807 mg, 3.82 mmol, 68%), isolated as a white solid: mp 111–113 °C; IR (neat) 3216, 3079, 2953, 2921, 1736, 1648, 1447, 1405, 1268, 1200, 1172, 1148, 1099, 1058, 993 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.85 (s br, 1H), 5.60 (m, 1H), 5.23 (m, 2H), 3.78 (s, 3H), 2.61 (dddd, 1H, J = 14.1, 6.2, 6.2, and 1.4 Hz), 2.54 (m, 1H), 2.44–2.25 (m, 3H), 1.91 (m, 1H), 1.78–1.67 (m, 2H), 1.60–1.50 (m, 2H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 177.4 (s), 173.2 (s), 130.7 (d), 121.5 (t), 62.4 (s), 52.6 (q), 45.5 (t), 38.5 (t), 37.7 (t), 26.4 (t), 22.8 (t) ppm; MS m/z (%) 170 (M⁺⁻-Allyl, 25), 152 (51), 142 (100), 110 (43), 109 (41), 107 (11), 83 (10), 82 (99), 81 (13), 79 (15), 68 (28), 67 (83), 55 (53), 54 (30), 53 (11); HRMS (ESI) Calcd. for C₁₁H₁₇NO₃Na (MNa)⁺, 234.1101, found 234.1099

Methyl 2-Benzyl-7-oxoazepane-2-carboxylate (3c). Prepared according to **General Procedure 2**, $2c^{16}$ (500 mg, 2.03 mmol, 1 equiv) was rearranged in CHCl₃ (5 mL). The crude was purified by flash chromatography on silica gel (CH₂Cl₂/EtOAc 80/20) affording **3c** (386 mg, 1.48 mmol, 74%), isolated as a beige solid: mp 128–130 °C;

IR (neat) 3198, 3079, 2947, 2865, 1733, 1661, 1440, 1415, 1361, 1267, 1198, 1177, 1094 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.27–6.98 (m, 5H), 5.83 (s br, 1H), 3.67 (s, 3H), 3.14 (d, 1H, *J* = 13.1 Hz), 2.89 (d, 1H, *J* = 13.2 Hz), 2.48 (dd, 1H, *J* = 15.8 and 7.9 Hz), 2.35–2.22 (m, 2H), 1.88 (m, 1H), 1.79 (m, 1H), 1.65 (m, 1H), 1.58–1.46 (m, 2H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 177.2 (s), 173.2 (s), 136.8 (s), 130.2 (d, 2C), 129.7 (d, 2C), 127.8 (d), 63.8 (s), 52.5 (q), 46.4 (t), 38.8 (t), 37.7 (t), 26.0 (t), 22.8 (t) ppm; MS *m*/*z* (%) 261 (M⁺, 1), 202 (13), 170 (41), 142 (100), 110 (28), 92 (8), 91 (67), 82 (60), 81 (14), 65 (14), 55 (24), 54 (15); HRMS (ESI) *Calcd. for* C₁₅H₁₉NO₃Na (*MNa*)⁺, 284.1257, found 284.1259.

Methyl 2-Ethyl-8-oxoazocane-2-carboxylate (3d). Prepared according to **General Procedure 2**, **2d** (594 mg, 3.0 mmol, 1 equiv) was rearranged in CHCl₃ (5 mL). The crude was purified by flash chromatography on silica gel (CH₂Cl₂/EtOAc 50/50) affording **3d** (135 mg, 0.63 mmol, 21%), isolated as a white solid: mp 128–130 °C; IR (neat) 3203, 3082, 2927, 1730, 1655, 1450, 1400, 1231, 1159, 1131, 1075 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 6.49 (s br, 1H), 3.71 (s, 3H), 2.40–2.18 (m, 3H), 1.85–1.38 (m, 9H), 0.80 (t, 3H, *J* = 7.2 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 176.0 (s), 173.6 (s), 64.1 (s), 52.5 (q), 38.5 (t), 35.1 (t), 32.3 (t), 25.7 (t), 24.9 (t), 22.5 (t), 8.2 (q) ppm; MS *m*/*z* (%) 213 (M⁺, 2), 156 (51), 154 (100), 124 (33), 116 (25), 111 (18), 109 (40), 99 (18), 96 (39), 84 (18), 81 (30), 69 (79), 56 (56), 55 (66), 54 (21); HRMS (ESI) *Calcd. for* $C_{11}H_{20}NO_3$ (*MH*)⁺, 214.1438, found 214.1437.

Methyl 2-Benzyl-8-oxoazocane-2-carboxylate (3e). Prepared according to **General Procedure 2**, **2e**¹⁶ (520 mg, 2.0 mmol, 1 equiv) was rearranged in CHCl₃ (5 mL). The crude was purified by flash chromatography on silica gel (CH₂Cl₂/EtOAc 50/50) affording **3e** (200 mg, 0.72 mmol, 36%), isolated as a beige solid: mp 141–143 °C; IR (neat) 3190, 3067, 2933, 1741, 1659, 1453, 1404, 1265, 1227, 1195, 1165, 1099, 1043 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) *δ* 7.24–6.99 (m, SH), 6.39 (s br, 1H), 3.63 (s, 3H), 2.95 (s, 2H), 2.37 (m, 1H), 2.14 (m, 2H), 1.98 (m, 1H), 1.78–1.34 (m, 6H) ppm; ¹³C NMR (100 MHz, CDCl₃) *δ* 175.5 (s), 173.5 (s), 134.4 (s), 130.4 (d, 2C), 128.5 (d, 2C), 127.3 (d), 64.9 (s), 52.8 (q), 47.5 (t), 36.6 (t), 33.4 (t), 25.6 (t), 24.8 (t), 22.8 (t) ppm; MS *m/z* (%) 275 (M⁺, 1), 216 (9), 184 (42), 157 (9), 156 (100), 124 (53), 96 (54), 91 (64), 81 (19), 79 (12), 69 (10), 65 (12), 55 (28), 54 (14); HRMS (ESI) Calcd. for C₁₆H₂₁NO₃Na (MNa)⁺, 298.1414, found 298.1413.

(1-Benzyl-2-ethylazepan-2-yl)methanol (4a). Prepared according to General Procedure 3, 3a (300 mg, 1.51 mmol, 1 equiv) was transformed into 4a (40%). 4a was isolated as a colorless oil: IR (neat) 3404, 2924, 2851, 1451, 1355, 1134, 1028 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.34–7.14 (m, 5H), 3.81 (d, 1H, *J* = 13.1 Hz), 3.53 (d, 1H, *J* = 10.3 Hz), 3.48 (d, 1H, *J* = 10.0 Hz), 3.42 (d, 1H, *J* = 13.9 Hz), 2.74 (dd, 1H, *J* = 13.4 and 9.7 Hz), 2.55 (dd, 1H, *J* = 14.3 and 6.7 Hz), 1.90–1.80 (m, 2H), 1.65–1.41 (m, 6H), 1.17 (m, 2H), 0.86 (t, 3H, *J* = 7.6 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.9 (s), 128.7 (d, 2C), 128.4 (d, 2C), 126.9 (d), 67.9 (t), 65.4 (s), 53.7 (t), 47.1 (t), 37.6 (t), 31.2 (t), 29.8 (t), 27.1 (t), 23.3 (t), 8.7 (q) ppm; MS *m*/*z* (%) 247 (M⁺, 1), 216 (38), 91 (100), 65 (9); HRMS (ESI) Calcd. for C₁₆H₂₆NO (*M*H)⁺, 248.20089, found 248.20086.

(2-Allyl-1-benzylazepan-2-yl)methanol (4b). Prepared according to General Procedure 3, 3b (547 mg, 2.59 mmol, 1 equiv) was transformed into 4b (68%). 4b was isolated as a yellow oil: IR (neat) 3410, 2923, 2850, 1493, 1451, 1354, 1320, 1144, 1056, 1027 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.32–7.14 (m, 5H), 5.80 (m, 1H), 5.04 (m, 2H), 3.84 (d, 1H, *J* = 14.2 Hz), 3.60 (d, 1H, *J* = 10.7 Hz), 3.48 (d, 1H, *J* = 10.9 Hz), 2.73 (m, 1H), 2.54 (dd, 1H, *J* = 13.6 Hz), 3.47 (d, 1H, *J* = 10.9 Hz), 2.73 (m, 1H), 2.54 (dd, 1H, *J* = 13.6 and 7.6 Hz), 1.87–1.13 (m, 8H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.6 (s), 134.5 (d), 128.7 (d, 2C), 128.4 (d, 2C), 126.9 (d), 117.9 (t), 68.2 (t), 60.4 (s), 54.1 (t), 47.3 (t), 39.4 (t), 38.3 (t), 31.4 (t), 29.8 (t), 23.3 (t) ppm; MS *m*/*z* (%) 259 (M⁺, 1), 228 (15), 218 (22), 92 (8), 91 (100), 65 (8); HRMS (ESI) Calcd. for $C_{17}H_{25}NO$ (*MH*)⁺, 260.2009, found 260.2008.

(1,2-Dibenzylazepan-2-yl)methanol (4c). Prepared according to General Procedure 3, 3c (97 mg, 0.37 mmol, 1 equiv) was transformed into 4c (64%). 4c was isolated as a colorless oil: IR (neat) 3110, 2914, 2821, 1498, 1448, 1414, 1258, 1173, 1048, 1021 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.49–7.19 (m, 10H), 4.07 (d, 1H, *J* = 14.2 Hz), 3.85 (d, 1H, *J* = 10.5 Hz), 3.75 (d, 1H, *J* = 9.2 Hz), 3.53 (d, 1H, *J* = 10.5 Hz), 2.95 (d, 1H, *J* = 12.0 Hz), 2.88 (d, 1H, *J* = 12.5 Hz), 2.77 (m, 2H), 1.94–1.22 (m, 8H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 141.5 (s), 138.1 (s), 130.5 (d, 2C), 128.7 (d, 2C), 128.4 (d, 2C), 128.1 (d, 2C), 126.9 (d), 126.2 (d), 67.7 (t), 63.0 (s), 54.2 (t), 47.0 (t), 40.1 (t), 38.1 (t), 31.2 (t), 29.7 (t), 23.2 (t) ppm; MS *m*/*z* (%) 309 (M⁺, 1), 278 (8), 218 (27), 92 (8), 91 (100), 65 (9); HRMS (ESI) *Calcd. for* $C_{21}H_{28}NO$ (*M*H)⁺, 310.2165, found 310.2166.

(1-Benzyl-2-ethylazocan-2-yl)methanol (4d). Prepared according to General Procedure 3, 3d (101 mg, 0.47 mmol, 1 equiv) was transformed into 4d (62%). 4d was isolated as a yellow oil: IR (neat) 3373, 2922, 2851, 1452, 1376, 1207, 1119, 1043 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.32–7.12 (m, 5H), 3.79 (d, 1H, *J* = 12.5 Hz), 3.60 (d, 1H, *J* = 10.8 Hz), 3.50 (d, 1H, *J* = 10.8 Hz), 3.39 (d, 1H, *J* = 13.3 Hz), 2.98 (m, 1H), 2.56 (ddd, 1H, *J* = 15.6, 4.6, and 4.6 Hz), 1.84–0.88 (m, 12H), 0.84 (t, 3H, *J* = 7.8 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.8 (s), 129.4 (d, 2C), 128.2 (d, 2C), 126.9 (d), 67.0 (t), 62.3 (s), 55.1 (t), 47.8 (t), 30.3 (t), 29.7 (t), 27.5 (t), 26.7 (t), 25.8 (t), 24.9 (t), 8.9 (q) ppm; MS *m*/*z* (%) 261 (M⁺, 1), 232 (9), 230 (43), 92 (8), 91 (100), 55 (8); HRMS (ESI) Calcd. for C₁₇H₂₈NO (MH)⁺, 262.21654, found 262.21646.

(1,2-Dibenzylazocan-2-yl)methanol (4e). Prepared according to General Procedure 3, 3e (146 mg, 0.53 mmol, 1 equiv) was transformed into 4e (42%). 4e was isolated as a yellow oil: IR (neat) 3429, 3026, 2921, 2850, 1493, 1451, 1357, 1249, 1204, 1115, 1041, 1017 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.35–7.09 (m, 10H), 4.00 (d, 1H, *J* = 13.5 Hz), 3.82 (d, 1H, *J* = 11.3 Hz), 3.52 (d, 1H, *J* = 13.5 Hz), 3.49 (d, 1H, *J* = 10.7 Hz), 3.19 (s br, OH), 2.93 (m, 1H), 2.81 (d, 1H, *J* = 13.5 Hz), 2.70 (d, 1H, *J* = 14.2 Hz), 2.50 (m, 1H), 1.80–0.57 (m, 10H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.7 (s), 138.3 (s), 130.5 (d, 2C), 129.4 (d, 2C), 128.3 (d, 2C), 128.1 (d, 2C), 127.1 (d), 126.1 (d), 67.1 (t), 63.5 (s), 55.9 (t), 48.4 (t), 39.6 (t), 34.7 (t), 30.5 (t), 27.3 (t), 25.8 (t), 25.1 (t) ppm; MS *m*/*z* (%) 323 (M⁺, 1), 292 (10), 232 (35), 92 (7), 91(100), 65 (7); HRMS (ESI) Calcd. for $C_{22}H_{30}NO$ (*MH*)⁺, 324.2322, found 324.2317.

1-Benzyl-3-ethyl-3-fluoroazocane (5a). Prepared according to General Procedure 4, 4a (100 mg, 0.40 mmol, 1 equiv) was rearranged in CH_2Cl_2 (5 mL) by DAST (75 μ L, 0.56 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 90/10) affording 5a (64 mg, 0.25 mmol, 64%), isolated as a yellow oil: IR (neat) 2921, 2854, 2790, 1452, 1364, 1270, 1124, 1070, 1011 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.11 (m, 5H), 3.71 (d, 1H, J = 13.7 Hz), 3.60 (d, 1H, J = 13.6 Hz), 2.78 (dd, 1H, J = 15.1and 15.1 Hz), 2.53 (m, 1H), 2.42 (m, 1H), 2.31 (m, 1H), 2.07 (m, 1H), 1.80–1.66 (m, 2H), 1.60–1.14 (m, 7H), 0.86 (t, 3H, J = 7.2 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.4 (s), 128.7 (d, 2C), 128.1 (d, 2C), 126.7 (d), 100.3 (ds, J = 169 Hz), 64.1 (t), 59.4 (dt, J = 25Hz), 54.8 (t), 33.6 (dt, J = 24 Hz), 29.9 (dt, J = 23 Hz), 27, 3 (t), 27.2 (t), 22.7 (dt, J = 10 Hz), 7.28 (dq, J = 5 Hz) ppm; MS m/z (%) 249 (M⁺, 5), 174 (8), 160 (15), 158 (16), 147 (7), 146 (8), 134 (20), 98 (10), 92 (10), 91 (100), 84 (7), 65 (10); HRMS (ESI) Calcd. for $C_{16}H_{25}FN (MH)^+$, 250.1966, found 250.1968.

3-Allyl-1-benzyl-3-fluoroazocane (5b). Prepared according to **General Procedure 4**, **4b** (317 mg, 1.22 mmol, 1 equiv) was rearranged in CH₂Cl₂ (10 mL) by DAST (226 μ L, 1.71 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 95/5) affording **5b** (264 mg, 1.01 mmol, 83%), isolated as a yellow oil: IR (neat) 2921, 2854, 2791, 1452, 1347, 1197, 1134, 1070, 1021 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.55–7.31 (m, 5H), 6.03 (m, 1H), 5.23 (m, 2H), 3.91 (d, 1H, *J* = 13.2 Hz), 3.82 (d, 1H, *J* = 13.3 Hz), 3.00 (dd, 1H, *J* = 14.0 and 14.0 Hz), 2.79 (m, 1H), 2.67–2.49 (m, 3H), 2.46 (ddd, 1H, *J* = 7.2, 1.3, and 1.3 Hz), 2.27 (m, 1H), 2.06–1.93 (m, 2H), 1.79–1.55 (m, 5H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.4 (s), 133.2 (d), 128.9 (d, 2C), 128.3 (d, 2C), 127.0 (d), 118.2 (t), 99.5 (ds, *J* = 179 Hz), 64.2 (t), 59.4 (dt, *J* = 43 Hz), 55.0 (t), 42.4 (dt, *J* = 24 Hz), 34.5 (dt, *J* = 24 Hz), 27.2 (t), 26.9 (t), 22.5 (dt, *J* = 9 Hz) ppm; MS *m*/*z* (%) 261 (M⁺, 5), 170 (16), 160 (12), 134 (18), 98

(11), 92 (11), 91 (100), 84 (7), 65 (11); HRMS (ESI) Calcd. for $C_{17}H_{24}FN$ (MH)⁺, 262.1966, found 262.1967.

1,3-Dibenzyl-3-fluoroazocane (5c). Prepared according to General Procedure 4, 4c (155 mg, 0.50 mmol, 1 equiv) was rearranged in CH2Cl2 (5 mL) by DAST (92 µL, 0.70 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 90/10) affording 5c (101 mg, 0.32 mmol, 65%), isolated as a yellow oil: IR (neat) 2918, 2854, 2790, 1452, 1347, 1138, 1076, 1025 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.10 (m, 10H), 3.69 (d, 1H, J = 13.5 Hz), 3.56 (d, 1H, J = 13.8 Hz), 2.88–2.55 (m, 4H), 2.36 (m, 2H), 1.95 (m, 1H), 1.84–1.35 (m, 7H) ppm; $^{13}\mathrm{C}$ NMR (100 MHz, CDCl₃) δ 140.3 (s), 136.7 (s), 130.6 (d, 2C), 128.8 (d, 2C), 128.2 (d, 2C), 128.1 (d, 2C), 126.8 (d), 126.4 (d), 99.9 (ds, J = 173 Hz), 64.1 (t), 59.6 (dt, J = 26 Hz), 54.6 (t), 43.7 (dt, J = 21 Hz), 34.0 (dt, J = 23 Hz), 27.1 (t), 27.0 (t), 22.6 (dt, J = 9 Hz) ppm; MS m/z(%) 311 (M^{+,} 3), 220 (12), 160 (13), 134 (15), 120 (9), 92 (10), 91 (100), 65 (10); HRMS (ESI) Calcd. for $C_{21}H_{27}FN$ (MH)⁺, 312.2122, found 312.2121.

1-Benzyl-3-ethyl-3-fluoroazonane (5d). Prepared according to General Procedure 4, 4d (72 mg, 0.28 mmol, 1 equiv) was rearranged in CH_2Cl_2 (4 mL) by DAST (51 μ L, 0.39 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 98/2) affording 5d (43 mg, 0.16 mmol, 58%), isolated as a yellow oil: IR (neat) 2929, 2792, 1453, 1365, 1265, 1192, 1109, 1063, 1027, 1004 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.31–7.12 (m, 5H), 3.86 (d, 1H, J = 14.2 Hz), 3.46 (d, 1H, J = 12.7 Hz), 2.59–2.55 (m, 2H), 2.30– 2.17 (m, 3H), 1.74–1.04 (m, 11H), 0.89 (t, 3H, J = 6.9 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.4 (s), 129.1 (d, 2C), 128.1 (d, 2C), 126.7 (d), 102.4 (ds, J = 170 Hz), 63.1 (dt, J = 4 Hz), 56.0 (dt, J = 22 Hz), 53.7 (t), 28.8 (dt, J = 22 Hz), 28.4 (dt, J = 23 Hz), 27.3 (t), 22.5 (t), 19.7 (t), 18.2 (dt, J = 11 Hz), 7.1 (dq, J = 4 Hz) ppm; MS m/z(%) 263 (M⁺, 3), 172 (27), 160 (9), 134 (20), 120 (20), 92 (10), 91 (100), 65 (11); HRMS (ESI) Calcd. C₁₇H₂₆FN (MH)⁺, 264.2122, found 264.2124.

1,3-Dibenzyl-3-fluoroazonane (5e). Prepared according to General Procedure 4, 4e (50 mg, 0.15 mmol, 1 equiv) was rearranged in CH₂Cl₂ (3 mL) by DAST (28 μ L, 0.21 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 98/2) affording 5e (43 mg, 0.09 mmol, 62%), isolated as a yellow oil: IR (neat) 2928, 2793, 1494, 1453, 1364, 1137, 1063, 1022 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.32–7.10 (m, 10H), 3.91 (d, 1H, J = 13.8 Hz), 3.41 (d, 1H, J = 13.8 Hz), 2.84–2.53 (m, 4H), 2.30–2.15 (m, 3H), 1.66–1.09 (m, 9H) ppm; 13 C NMR (100 MHz, CDCl₃) δ 140.3 (s), 136.5 (s), 130.5 (d, 2C), 129.1 (d, 2C), 128.1 (d, 2C), 128.0 (d, 2C), 126.7 (d), 126.4 (d), 102.1 (ds, J = 173 Hz), 63.1 (dt, J = 3 Hz), 56.1 (dt, I = 20 Hz), 53.5 (t), 42.4 (dt, I = 20 Hz), 28.3 (dt, I = 23Hz), 27.4 (t), 22.3 (t), 19.3 (t), 18.4 (dt, J = 11 Hz) ppm; MS m/z(%) 325 (1), 234 (20), 172 (6), 160 (6), 134 (13), 120 (16), 92 (9), 91 (100), 65 (10); HRMS (ESI) Calcd. C₂₂H₂₉FN (MH)⁺, 326.2278, found 326.2275.

3-Benzyl 1-tert-Butyl 4-Benzylpiperazine-1,3-dicarboxylate (7). To a suspension of amino acid 6 (1.00 g, 4.3 mmol, 1 equiv) in water (10 mL) were successively added at 0 °C benzyl bromide (1.54 mL, 13.0 mmol, 3 equiv), Na₂CO₃ (920 mg, 8.7 mmol, 2 equiv), and NaOH (347 mg, 8.7 mmol, 2 equiv). The reaction media was refluxed for 3 h and then cooled and extracted with Et_2O (3 × 10 mL). The organic layers were combined, dried over MgSO4, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (PE/EtOAc 90/10) to afford 7 (985 mg, 2.4 mmol, 55%), isolated as a colorless oil: IR (neat) 2975, 1735, 1693, 1454, 1421, 1365, 1286, 1243, 1146, 1123, 1025 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.42–7.23 (m, 10H), 5.22 (d, 1H, J = 12.2 Hz), 5.15 (d, 1H, *J* = 12.4 Hz), 3.90 (m, 1H), 3.86 (d, 1H, *J* = 13.1 Hz), 3.60 (d, 1H, *J* = 13.7 Hz), 3.56 (m, 2H), 3.22 (m, 2H), 3.08 (m, 1H), 2.36 (m, 1H), 1.44 (s, 9H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 171.1 (s), 154.4 (s), 137.7 (s), 135.6 (s), 129.1 (d, 2C), 128.6 (d, 2C), 128.3 (d, 2C), 128.2 (d, 2C), 127.5 (d), 127.3 (d), 79.9 (s), 66.4 (t), 61.5 (t), 59.6 (t), 47.8 (t), 46.4 (t), 36.1 (t), 28.3 (q, 3C) ppm; HRMS (ESI) Calcd. $C_{24}H_{31}N_2O_4$ (MH)⁺, 411.2278, found 411.2289.

tert-Butyl 3-Allyl-4-benzyl-3-(hydroxymethyl)piperazine-1carboxylate (8). 7 (902 mg, 2.2 mmol, 1 equiv) was alkylated by LDA 1 M (2.4 mL, 2.4 mmol, 1.1 equiv) with allyl bromide (228 µL, 2.6 mmol, 1.2 equiv) in THF (10 mL) following General Procedure 5. The crude was purified by flash chromatography on silica gel (PE/ EtOAc 90/10) affording the intermediate piperazine (557 mg, 1.2 mmol, 56%). This intermediate piperazine (494 mg, 1.1 mmol, 1 equiv) was reduced in THF (10 mL) by LiAlH₄ (166 mg, 4.4 mmol, 4 equiv) following General Procedure 6. Piperazine 8 (387 mg, 1.1 mmol, 100%) was isolated as a yellow oil: IR (neat) 3240, 2975, 1701, 1473, 1245, 1153, 1025 cm⁻¹; ¹H NMR (400 MHz, DMSO-d₆ 100 °C) δ 7.42–7.18 (m, 5H), 5.98 (m, 1H), 5.09 (m, 2H), 4.78 (m, 1H), 4.52 (m, 1H), 4.12 (m, 1H), 3.85 (d, 1H, J = 14.6 Hz), 3.72 (d, 1H, J = 14.2 Hz), 3.62 (dd, 1H, J = 11.4 and 5.0 Hz), 3.55 (dd, 1H, J = 11.4 and 3.9 Hz), 3.40-3.18 (m, 4H), 2.48-2.31 (m, 2H), 1.42 (s, 9H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 154.9 (s), 138.4 (s), 133.5 (d), 128.6 (d, 2C), 127.5 (d, 2C), 126.9 (d), 118.9 (t), 80.1 (s), 68.0 (t), 65.1 (t), 59.5 (s), 52.7 (t), 47.5 (t), 45.0 (t), 31.0 (t), 28.4 (q, 3C) ppm; MS m/z (%) 315 (M⁺-CH₂OH, 18), 259 (25), 231 (20), 218 (17), 92 (10), 91 (100), 57 (24); HRMS (ESI) Calcd. $C_{20}H_{31}N_2O_3$ (MH)⁺, 347.2256, found 347.2258.

2-(Benzylamino)-2-methylpropane-1,3-diol (10). To a solution of 9 (2.10 g, 20 mmol, 1 equiv) in methanol (20 mL) was added benzaldehyde (2.03 mL, 20 mmol, 1 equiv) at 0 °C. The reaction medium was stirred at rt for 2 h before being cooled at 0 °C. NaBH₄ (1.18 g, 32 mmol, 1.6 equiv) was added per portions in the medium, which was stirred 10 min before being hydrolyzed by the addition of a 1 M aqueous solution of NaOH (10 mL). The layers were separated, and the aqueous layer was extracted with EtOAc (3×10 mL). The organic layers were combined, dried over MgSO4, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (EtOAc/MeOH 90/10) leading to 10 (2.18 g, 11.2 mmol, 56%), isolated as a white solid: mp 133-135 °C; IR (neat) 3255, 2925, 1451, 1077, 1053 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.35-7.24 (m, 5H), 3.67 (s, 2H), 3.50 (s, 4H), 2.78 (s br, 3H), 1.03 (s, 3H) ppm; $^{13}\mathrm{C}$ NMR (100 MHz, CDCl_3) δ 140.1 (s), 128.6 (d, 2C), 128.4 (d, 2C), 127.2 (d), 67.0 (t), 57.0 (s), 46.0 (t, 2C), 18.3 (q) ppm; HRMS (ESI) Calcd. C11H18NO2 (MH)+, 196.1332, found 196.1330.

4-Benzyl-5-(hydroxymethyl)-5-methylmorpholin-3-one (11). To a solution of 10 (485 mg, 2.5 mmol, 1 equiv) in CH_2Cl_2 (10 mL) were successively added at 0 °C K₂CO₃ (513 mg, 3.7 mmol, 1.5 equiv) and 2-chloroacetyl chloride (239 $\mu L,$ 3.0 mmol, 1.2 equiv). The reaction media was stirred at rt for 5 h, and water (10 mL) was added. The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (2 × 10 mL). The organic layers were combined, washed successively with water (10 mL), 1 M aqueous solution of HCl (10 mL), and brine (10 mL), dried over MgSO₄, and concentrated under reduced pressure. The crude was dissolved in t-BuOH (5 mL), and t-BuOK (277 mg, 2.5 mmol, 1 equiv) was added to the medium. After refluxing for 3 h, the media was cooled, and a mixture of EtOAc/H₂O 50:50 was added. The layers were separated, and the aqueous layer was extracted with EtOAc (2×5 mL). The organic layers were combined, dried over MgSO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (EtOAc, 100%) affording 11 (83 mg, 0.35 mmol, 14%), isolated as a colorless oil: IR (neat) 3275, 2967, 1685, 1452, 1277, 1172 cm⁻¹; ¹H NMR (400 MHz, $CDCl_3$) δ 7.25–7.11 (m, 5H), 4.65 (d, 1H, J = 12.1 Hz), 4.47 (d, 1H, J = 11.9 Hz), 4.18 (s, 2H), 3.87 (d, 1H, J = 9.0 Hz), 3.55 (d, 1H, J = 8.8 Hz), 3.43 (d, 1H, J = 9.0 Hz), 3.32 (d, 1H, J = 8.6 Hz), 3.04 (s br, 1H), 1.00 (s, 3H) ppm; $^{13}\mathrm{C}$ NMR (100 MHz, CDCl₃) δ 168.8 (s), 138.5 (s), 128.6 (d, 2C), 127.1 (d, 2C), 127.0 (d), 71.5 (t), 68.0 (t), 65.0 (t), 59.8 (s), 44.6 (t), 18.7 (q) ppm; MS m/z (%) 235 (M⁺, 1), 204 (24), 91 (100), 65 (10); HRMS (ESI) Calcd. C₁₃H₁₈NO₃ (MH)+, 236.1208, found 236.1211.

(4-Benzyl-3-methylmorpholin-3-yl)methanol (12). To a solution of 11 (146 mg, 0.62 mmol, 1 equiv) in toluene (2 mL) was added at 0 °C a 3.31 M solution of Red-Al in toluene (563 μ L, 1.86 mmol, 1 equiv). The reaction media was stirred at rt for 1 h before being cooled to 0 °C. EtOH (2 mL) and then a 1 M aqueous solution

of NaOH were added until pH = 12. The layers were separated, and the aqueous layer was extracted with EtOAc (2×5 mL). The organic layers were combined and acidified with a 1 M aqueous solution of HCl (pH 3). The aqueous layer was separated, and a 1 M aqueous solution of NaOH was added (pH 12). The aqueous layer was extracted with EtOAc (2×5 mL). The organic layers were combined, dried over MgSO4, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (PE/EtOAc 70/30) affording 12 (102.6 mg, 0.46 mmol, 75%), isolated as a colorless oil: IR (neat) 3412, 2961, 2852, 1450, 1126, 1041 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28–7.17 (m, 5H), 3.87 (d, 1H, J = 9.9 Hz), 3.73–3.64 (m, 3H), 3.43 (m, 1H), 3.39 (d, 1H, J = 9.1 Hz), 3.12 (d, 1H, J = 8.4 Hz), 3.10 (d, 1H, J = 9.6 Hz), 2.51–2.46 (m, 2H), 1.04 (s, 3H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 138.3 (s), 128.9 (d, 2C), 128.5 (d, 2C), 127.3 (d), 74.0 (t), 67.6 (t), 63.8 (t), 57.1 (s), 53.3 (t), 45.8 (t), 12.9 (q) ppm; MS m/z (%) 221 (M⁺, 1), 190 (35), 91 (100), 65 (10); HRMS (ESI) Calcd. $C_{13}H_{20}NO_2$ (MH)⁺, 222.1489, found 222.1485.

Methyl 1-Benzyl-2-ethylindoline-2-carboxylate (15a). Prepared according to General Procedure 5, 14 (2.36 g, 8.8 mmol, 1 equiv) was alkylated by LDA 1 M (9.5 mL, 9.5 mmol, 1.1 equiv) with ethyl iodide (832 µL, 10.4 mmol, 1.2 equiv) in THF (20 mL). The residue was purified by flash chromatography on silica gel (PE/EtOAc 98/2) affording 15a (1.78 g, 6.0 mmol, 68%), isolated as an orange oil: IR (neat) 3028, 2950, 1729, 1606, 1485, 1452, 1353, 1233, 1194, 1157 cm $^{-1};~^{1}\mathrm{H}$ NMR (400 MHz, CDCl_3) δ 7.39–7.22 (m, 5H), 7.09 (d, 1H, J = 7.5 Hz), 6.97 (d, 1H, J = 7.5 Hz), 6.66 (ddd, 1H, J = 7.3, 7.3 and 1.0 Hz), 6.15 (d, 1H, J = 7.6 Hz), 4.52 (d, 1H, J = 17.8 Hz), 4.44 (d, 1H, J = 17.1 Hz), 3.65 (s, 3H), 3.58 (d, 1H, J = 16.4 Hz), 3.20 (d, 1H, J = 16.5 Hz), 2.03 (m, 2H), 0.96 (t, 3H, J = 7.1 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 174.5 (s), 151.0 (s), 139.2 (s), 129.8 (d), 129.0 (d, 2C), 128.4 (d, 2C), 127.5 (d), 126.6 (s), 123.6 (d), 117.5 (d), 106.4 (d), 74.7 (s), 52.1 (q), 48.6 (t), 37.7 (t), 28.0 (t), 8.5 (q) ppm; MS m/z (%) 295 (M^{+,}, 1), 236 (39), 91 (100), 65 (8); HRMS (ESI) Calcd. C₁₉H₂₁NO₂Na (MNa)⁺, 318.1465, found 318.1466.

Methyl 2-Allyl-1-benzylindoline-2-carboxylate (15b). Prepared according to General Procedure 5, 14 (2.36 g, 8.8 mmol, 1 equiv) was alkylated by LDA 1 M (9.5 mL, 9.5 mmol, 1.1 equiv) with allyl bromide (898 μ L, 10.4 mmol, 1.2 equiv) in THF (20 mL). The crude was purified by flash chromatography on silica gel (PE/EtOAc 98/2) affording 15b (1.65 g, 5.4 mmol, 61%), isolated as an orange oil: IR (neat) 3028, 2950, 1730, 1605, 1485, 1434, 1352, 1250, 1196, 1164 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.39-7.24 (m, 5H), 7.07 (d, 1H, J = 7.0 Hz), 6.97 (dd, 1H, J = 7.7 and 7.7 Hz), 6.67 (dd, 1H, J = 7.6 and 7.6 Hz), 6.16 (d, 1H, J = 7.6 Hz), 5.78 (m, 1H), 5.15 (m, 2H), 4.55 (d, 1H, J = 16.5 Hz), 4.43 (d, 1H, J = 16.6 Hz), 3.67 (s, 3H), 3.52 (d, 1H, J = 15.9 Hz), 3.28 (d, 1H, J = 16.5 Hz), 2.81 (dd, 1H, J = 14.2 and 7.5 Hz), 2.72 (dd, 1H, J = 14.3 and 6.8 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 174.1 (s), 150.9 (s), 139.0 (s), 132.6 (d), 128.5 (d, 2C), 127.5 (d, 2C), 126.7 (d), 126.6 (s), 126.4 (d), 123.7 (d), 119.3 (t), 117.7 (d), 106.6 (d), 73.7 (s), 52.1 (q), 49.0 (t), 39.6 (t), 38.2 (t) ppm; MS *m*/*z* (%) 307 (M⁺, 1), 265 (22), 248 (9), 91 (100), 65 (9); HRMS (ESI) Calcd. $C_{20}H_{21}NO_2Na$ (MNa)⁺, 330.1464, found 330.1465

Methyl 1,2-Dibenzylindoline-2-carboxylate (15c). Prepared according to General Procedure 5, 14¹⁶ (2.36 g, 8.8 mmol, 1 equiv) was alkylated by LDA 1 M (9.5 mL, 9.5 mmol, 1.1 equiv) with benzyl bromide (1.24 mL, 10.4 mmol, 1.2 equiv) in THF (20 mL). The crude was purified by flash chromatography on silica gel (PE/EtOAc 98/2) affording 15c (2.79 g, 7.8 mmol, 88%), isolated as an orange oil: IR (neat) 3028, 2949, 1728, 1605, 11484, 1452, 1352, 1268, 1237, 1195, 1081, 1028 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.39–7.17 (m, 10H), 7.08 (d, 1H, J = 6.8 Hz), 6.98 (dd, 1H, J = 7.5 and 7.5 Hz), 6.69 (ddd, 1H, J = 7.4, 7.4, and 1.0 Hz), 6.19 (d, 1H, J = 7.8 Hz), 4.67 (d, 1H, J = 17.1 Hz), 4.59 (d, 1H, J = 16.9 Hz), 3.66 (s, 3H), 3.54 (d, 1H, J = 13.3 Hz), 3.53 (d, 1H, J = 15.7 Hz), 3.30 (d, 1H, J = 16.0 Hz), 3.16 (d, 1H, J = 13.5 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 173.5 (s), 150.4 (s), 139.1 (s), 136.0 (s), 130.4 (d), 128.5 (d, 2C), 128.3 (d, 2C), 127.5 (d, 2C), 126.9 (d, 2C), 126.7 (d), 126.6 (s), 126.5 (d), 123.7 (d), 117.9 (d), 107.1 (d), 75.3 (s), 52.1 (q), 49.0 (t), 40.6 (t), 37.7 (t)

ppm; MS m/z (%) 357 (M^{+,} 1), 265 (36), 91 (100), 65 (9); HRMS (ESI) Calcd. $C_{24}H_{23}NO_2Na$ (MNa)⁺, 380.1621, found 380.1626.

(1-Benzyl-2-ethylindolin-2-yl)methanol (16a). Prepared according to General Procedure 6, 15a (1.75 g, 5.93 mmol, 1 equiv) in THF (15 mL) was reduced by LiAlH₄ (451 mg, 11.86 mmol, 2 equiv). 16a (1.58 g, 5.93 mmol, 100%) was isolated as a yellow oil: IR (neat) 3415, 3026, 2965, 2933, 2875, 1604, 1485, 1452, 1354, 1314, 1274, 1142 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.44-7.26 (m, 5H), 7.10 (d, 1H, J = 7.4 Hz), 7.01 (dd, 1H, J = 7.4 and 7.4 Hz), 6.68 (dd, 1H, J = 6.9 and 6.9 Hz), 6.28 (d, 1H, J = 7.9 Hz), 4.38 (s, 2H), 3.60 (d, 1H, J = 11.7 Hz), 3.53 (d, 1H, J = 11.7 Hz), 3.31 (d, 1H, J = 15.9 Hz), 3.01 (d, 1H, J = 16.4 Hz), 1.81 (s br, OH), 1.79 (qd, 1H, J = 14.9 and 7.5 Hz), 1.55 (qd, 1H, J = 14.8 and 7.4 Hz), 0.88 (t, 3H, J = 7.8 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 152.4 (s), 139.9 (s), 130.5 (d), 128.9 (d, 2C), 127.3 (d, 2C), 127.1 (s), 126.6 (d), 123.9 (d), 117.3 (d), 106.0 (d), 71.9 (s), 66.3 (t), 46.9 (t), 35.4 (t), 27.0 (t), 8.2 (q) ppm; MS m/z (%) 267 (M⁺, 5), 236 (37), 9 (100), 65 (10); HRMS (ESI) Calcd. C₁₈H₂₁NONa (MNa)⁺, 290.1515, found 290.1518.

(2-Allyl-1-benzylindolin-2-yl)methanol (16b). Prepared according to General Procedure 6, 15b (1.62 g, 5.27 mmol, 1 equiv) in THF (15 mL) was reduced by LiAlH₄ (461 mg, 12.13 mmol, 2 equiv). 16b (1.41 g, 5.05 mmol, 95%) was isolated as a yellow oil: IR (neat) 3415, 3026, 2918, 1604, 1485, 1452, 1353, 1270, 1141, 1027 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.40-7.25 (m, 5H), 7.10 (d, 1H, J = 7.6 Hz), 7.00 (dd, 1H, J = 7.6 and 7.6 Hz), 6.68 (dd, 1H, J = 7.4 and 7.4 Hz), 6.25 (d, 1H, J = 7.6 Hz), 5.74 (dddd, 1H, J = 14.2, 7.1, 7.1, and 6.5 Hz), 5.16 (m, 1H), 5.09 (m, 1H), 4.45 (d, 1H, J = 16.7 Hz), 4.37 (d, 1H, J = 16.7 Hz), 3.66 (d, 1H, J = 12.2 Hz), 3.58 (d, 1H, J = 11.6 Hz), 3.25 (d, 1H, J = 16.2 Hz), 3.07 (d, 1H, J = 16.2 Hz), 2.53 (dd, 1H, J = 14.2 and 7.1 Hz), 2.33 (dd, 1H, J = 14.2 and 7.6 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 151.8 (s), 139.7 (s), 133.0 (d), 128.9 (d), 127.4 (d, 2C), 127.3 (d, 2C), 127.1 (s), 126.6 (d), 124.1 (d), 118.7 (t), 117.6 (d), 106.4 (d), 71.3 (s), 66.0 (t), 47.1 (t), 38.6 (t), 35.7 (t) ppm; MS *m*/*z* (%) 279 (M⁺, 4), 248 (11), 237 (19), 208 (10), 91 (100), 65 (10); HRMS (ESI) Calcd. $C_{19}H_{22}NO$ (MH)⁺, 280.1696, found 280.1700.

(1,2-Dibenzylindolin-2-yl)methanol (16c). Prepared according to General Procedure 6, 15c (2.65 g, 7.43 mmol, 1 equiv) in THF (15 mL) was reduced by LiAlH₄ (565 mg, 14.87 mmol, 2 equiv). 16c (2.05 g, 6.23 mmol, 84%) was isolated as a yellow oil: IR (neat) 3430, 3026, 2919, 1604, 1483, 1353, 1275, 1138, 1027 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.46–7.18 (m, 10H), 7.11 (d, 1H, J = 7.1 Hz), 7.02 (dd, 1H, *J* = 7.5 and 7.5 Hz), 6.70 (dd, 1H, *J* = 7.1 and 7.1 Hz), 6.30 (d, 1H, *J* = 8.0 Hz), 4.58 (d, 1H, J = 16.4 Hz), 4.45 (d, 1H, J = 16.5 Hz), 3.79 (d, 1H, J = 10.8 Hz), 3.62 (d, 1H, J = 12.0 Hz), 3.10 (d, 1H, J = 15.5 Hz), 3.06 (d, 1H, I = 12.3 Hz), 3.00 (d, 1H, I = 15.9 Hz), 2.90 (d, 1H, I = 1513.3 Hz) ppm; 13 C NMR (100 MHz, CDCl₃) δ 151.3 (s), 139.6 (s), 136.7 (s), 130.5 (d), 128.9 (d, 2C), 128.3 (d, 2C), 127.4 (d, 2C), 127.3 (s), 127.1 (d, 2C), 126.6 (d), 126.5 (d), 124.3 (d), 117.8 (d), 107.1 (d), 72.8 (s), 64.9 (t), 47.4 (t), 38.7 (t), 34.7 (t) ppm; MS m/z(%) 329 (M⁺, 1), 238 (27), 208 (11), 91 (100), 65 (10); HRMS (ESI) Calcd. C₂₃H₂₃NONa (MNa)⁺, 352.1672, found 352.1673.

tert-Butyl 6-Allyl-4-benzyl-6-fluoro-1,4-diazepane-1-carboxylate (17). Prepared according to General Procedure 4, 8 (387 mg, 1.12 mmol, 1 equiv) was rearranged in CH₂Cl₂ (10 mL) by DAST (206 μ L, 1.56 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/EtOAc 90/10) affording 17 (220 mg, 0.63 mmol, 56%), isolated as a colorless oil: IR (neat) 2921, 2854, 2791, 1695, 1452, 1347, 1197, 1134, 1070, 1021 cm⁻¹; ¹H NMR (400 MHz, DMSO-d₆ 100 °C) δ 7.36-7.21 (m, 5H), 5.76 (m, 1H), 5.07 (m, 2H), 3.76-3.66 (m, 3H), 3.58-3.45 (m, 2H), 3.26 (m, 1H), 2.80 (m, 1H), 2.76 (m, 1H), 2.66 (m, 2H), 2.46-2.27 (m, 2H), 1.42 (s, 9H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 154.1 (s), 138.9 (s), 131.9 (d), 128.6 (d, 2C), 128.1 (d, 2C), 127.0 (d), 118.9 (t), 98.1 (ds, J = 177 Hz), 78.8 (s), 62.3 (t), 62.0 (dt, J = 28 Hz), 55.5 (t), 55.4 (dt, J = 34 Hz), 52.9 (dt, *J* = 31 Hz), 49.0 (dt, *J* = 33 Hz), 27.9 (q, 3C) ppm; MS m/z (%) 348 (M⁺, 1), 291 (12), 230 (15), 91 (100), 65 (9), 57 (37); HRMS (ESI) Calcd. C₂₀H₃₀N₂O₂F (MH)⁺, 349.22858, found 349.22856.

4-Benzyl-6-fluoro-6-methyl-1,4-oxazepane (18). Prepared according to General Procedure 4, 12 (100 mg, 0.45 mmol, 1 equiv) was rearranged in CH₂Cl₂ (5 mL) by DAST (83.6 µL, 0.63 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/EtOAc 90/10) affording 18 (67 mg, 0.30 mmol, 67%), isolated as a colorless oil: IR (neat) 2938, 1454, 1125, 1067 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) & 7.28-7.15 (m, 5H), 3.90 (dd, 1H, J = 13.9 and 10.0 Hz), 3.79 (ddd, 1H, J = 9.2, 3.7, and 2.9 Hz), 3.64 (d, 1H, J = 13.3 Hz), 3.58 (d, 1H, J = 13.3 Hz), 3.56 (dd, 1H, J = 25.8 and 13.3 Hz), 3.51 (ddd, 1H, J = 16.0, 3.8, and 3.8 Hz), 2.90 (dd, 1H, J = 13.0 and 10.3 Hz), 2.73–2.56 (m, 3H), 1.13 (d, 3H, J = 16.1 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 139.1 (s), 129.0 (d), 128.3 (d), 127.3 (d), 98.0 (ds, J = 169 Hz), 78.7 (dt, J = 28 Hz), 74.4 (t), 65.0 (dt, J = 30 Hz), 63.7 (t), 59.5 (t), 23.1 (dq, J = 25 Hz) ppm; MS m/z (%) 223 (M⁺, 5), 162 (30), 133 (25), 132 (24), 91 (100), 65 (21); HRMS (ESI) Calcd. C₁₃H₁₉NOF (MH)⁺, 224.1445, found 224.1442.

1-Benzyl-3-ethyl-3-fluoro-1,2,3,4-tetrahydroquinoline (19a). Prepared according to General Procedure 4, 16a (534 mg, 2.0 mmol, 1 equiv) was rearranged in CH₂Cl₂ (20 mL) by DAST (369 μ L, 2.8 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 98/2) affording 19a (440 mg, 1.6 mmol, 81%), isolated as a yellow oil: IR (neat) 3027, 2970, 2937, 1602, 1507, 1451, 1354, 1327, 1288, 1247, 1168 cm⁻¹; ¹H NMR (400 MHz, C_6D_6) δ 7.33-7.00 (m, 7H), 6.82 (ddd, 1H, J = 7.3, 7.3, and 1.0 Hz), 6.63 (d, 1H, J = 8.3 Hz), 4.27 (s, 2H), 3.22 (m, 1H), 3.06-2.95 (m, 2H), 2.69 (dd, 1H, J = 19.2 (H–F) and 16.0 Hz), 1.53 (qd, 2H, J = 20.6 (H–F) and 7.3 Hz), 0.93 (t, 3H, J = 7.4 Hz) ppm; ¹³C NMR (100 MHz, C_6D_6 δ 144.6 (s), 138.8 (s), 129.9 (d), 128.3 (d), 128.0 (d, 2C), 127.8 (d, 2C), 126.9 (d), 119.3 (s), 117.3 (d), 111.5 (d), 91.7 (ds, J = 175 Hz), 56.3 (dt, J = 25 Hz), 54.9 (t), 37.6 (dt, J = 24 Hz), 30.5 (dt, J = 25 Hz), 7.2 (dq, J = 6 Hz) ppm; MS m/z (%) 269 (M⁺, 35), 192 (10), 178 (7), 158 (7), 92 (12), 91 (100), 65 (14); HRMS (ESI) Calcd. C₁₀H₂₁NF (MH)⁺, 270.1652, found 270.1659.

3-Allyl-1-benzyl-3-fluoro-1,2,3,4-tetrahydroquinoline (19b). Prepared according to General Procedure 4, 16b (558 mg, 2 mmol, 1 equiv) was rearranged in CH2Cl2 (20 mL) by DAST (369 µL, 2.8 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 98/2) affording 19b (441 mg, 1.6 mmol, 78%), isolated as a yellow oil: IR (neat) 3017, 2894, 1600, 1508, 1498, 1451, 1289, 1247 cm $^{-1};$ ^{1}H NMR (400 MHz, C_6D_6) δ 7.32–7.00 (m, 7H), 6.81 (ddd, 1H, J = 7.3, 7.3, and 0.9 Hz), 6.63 (d, 1H, J = 8.0 Hz), 5.90 (m, 1H), 5.11 (d, 1H, J = 10.3 Hz), 5.03 (d, 1H, J = 17.1 Hz), 4.30 (d, 1H, J = 16.9 Hz), 4.24 (d, 1H, J = 17.0 Hz), 3.23 (ddd, 1H, J = 11.8, 10.5, and 2.3 Hz), 3.06 (ddd, 1H, J = 25.6 (H-F), 12.3 and 1.6 Hz), 2.99 (ddd, 1H, J = 16.2, 13.6, and 2.4 Hz), 2.75 (dd, 1H, J = 28.7 (H-F) and 12.3 Hz), 2.33 (dd, 1H, J = 7.3 and 1.0 Hz), 2.28 (dd, 1H, J = 7.3, 1.1 Hz) ppm; ¹³C NMR (100 MHz, C₆D₆) δ 144.5 (s), 138.7 (s), 132.1 (dd, J = 4.8 Hz), 129.9 (d), 128.8 (d), 128.0 (d, 2C), 127.8 (d, 2C), 126.9 (d), 119.1 (t), 119.1 (s), 117.4 (d), 111.6 (d), 91.2 (ds, J = 176 Hz), 56.3 (dt, J = 25 Hz), 54.9 (t), 42.2 (dt, J = 22 Hz), 37.9 (dt, J = 24 Hz) ppm; MS m/z (%) 281 (M⁺, 5), 280 (28), 237 (10), 148 (10), 92 (12), 91 (100), 65 (13); HRMS (ESI) Calcd. $C_{19}H_{21}NF$ (MH)+, 282.1652, found 282.1659.

1,3-Dibenzyl-3-fluoro-1,2,3,4-tetrahydroquinoline (19c). Prepared according to General Procedure 4, 16c (455 mg, 1.38 mmol, 1 equiv) was rearranged in CH2Cl2 (15 mL) by DAST (255 µL, 1.93 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 98/2) affording 19c (299 mg, 0.90 mmol, 65%), isolated as a yellow oil: IR (neat) 3027, 2916, 1602, 1495, 1452, 1353, 1288, 1247, 1079, 1028 cm⁻¹; ¹H NMR (400 MHz, C_6D_6) δ 7.31-7.06 (m, 11H), 6.93 (d, 1H, J = 7.5 Hz), 6.78 (dd, 1H, J = 7.0and 7.0 Hz), 6.63 (d, 1H, J = 8.3 Hz), 4.26 (d, 1H, J = 17.1 Hz), 4.18 (d, 1H, J = 16.8 Hz), 3.24 (ddd, 1H, J = 11.8, 9.3, and 2.3 Hz), 3.08 (ddd, 1H, J = 22.0 (H-F), 12.0 and 2.0 Hz), 2.96 (m, 1H), 2.84 (d, 2H, J = 22.8 (H–F) Hz), 2.79 (dd, 1H, J = 24.6 (H–F) and 15.8 Hz) ppm; ¹³C NMR (100 MHz, C_6D_6) δ 144.4 (s), 138.7 (s), 136.0 (s), 130.8 (d), 130.1 (d), 128.8 (d, 2C), 128.5 (d, 2C), 128.3 (d, 2C), 127.9 (d, 2C), 127.1 (d), 127.0 (d), 119.0 (s), 117.4 (d), 111.7 (d), 91.4 (ds, J = 177 Hz), 56.5 (dt, J = 25 Hz), 54.9 (t), 43.6 (dt, J = 22 Hz), 38.0 (dt, J = 24 Hz) ppm; MS m/z (%) 331 (M⁺, 28), 148 (7),

91 (100), 65 (13); HRMS (ESI) Calcd. $C_{23}H_{23}NF$ (MH)⁺, 332.1809, found 332.1807.

(R)-(1,2-Dibenzylazetidin-2-yl)methanol (23a). Prepared according to General Procedure 7, 22a¹⁴ (64.2 mg, 0.20 mmol, 1 equiv) was deprotected by TFA in CH₂Cl₂. The β -amino ester obtained was protected by BnBr in CH₃CN following General Procedure 8. The β amino ester was then reduced by LiAlH₄ in THF following General Procedure 6 affording 23a (44%), isolated as a white solid: mp 119-121 °C; $[\alpha]_{D}^{20} = -4.1$ (c 1, CHCl₃); IR (neat) 3241, 2925, 2853, 1494, 1453, 1310, 1238, 1153, 1063, 1044 cm⁻¹; ¹H NMR (400 MHz, $CDCl_3$) δ 7.29–7.06 (m, 10H), 3.72 (d, 1H, J = 12.9 Hz), 3.54 (d, 1H, I = 13.0 Hz, 3.21 (d, 1H, I = 12.9 Hz), 3.19–3.06 (m, 4H), 2.77 (d, 1H, J = 13.0 Hz), 2.06 (m, 1H), 1.87 (m, 1H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 138.4 (s), 136.9 (s), 130.0 (d, 2C), 128.5 (d, 2C), 128.4 (d, 2C), 128.3 (d, 2C), 126.5 (d), 125.5 (d), 70.0 (t), 64.2 (s), 53.8 (t), 48.8 (t), 37.0 (t), 22.7 (t) ppm; MS m/z (%) 249 (M⁺⁻-H₂O, 29), 248 (10), 247 (6), 172 (10), 158 (6), 131 (21), 129 (6), 115 (5), 92 (9), 91 (100), 65 (16); HRMS (ESI) Calcd. for C₁₈H₂₂NO (MH)⁺, 268.1696, found 268.1701.

(S)-(1,2-Dibenzylpyrrolidin-2-yl)methanol (23b). Prepared according to General Procedure 7, 22b¹⁴ (97 mg, 0.29 mmol, 1 equiv) was deprotected by TFA in CH₂Cl₂. The β -amino ester obtained was protected by BnBr in CH₃CN following General **Procedure 8**. The β -amino ester was then reduced by LiAlH₄ in THF following General Procedure 6 affording 23b (77%), isolated as a beige solid: mp 85–87 °C; $[\alpha]_{D}^{20} = -3.6$ (c 1, CHCl₃); IR (neat) 3165, 3029, 2929, 2854, 1492, 1461, 1370, 1320, 1268, 1201, 1149, 1119, 1069 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.43–7.18 (m, 10H), 4.05 (d, 1H, J = 12.8 Hz), 3.69 (d, 1H, J = 10.1 Hz), 3.52 (d, 1H, J = 12.5 Hz), 3.47 (d, 1H, J = 10.6 Hz), 3.03 (m, 1H), 2.80 (s, 2H), 2.64 (m, 1H), 1.96-1.65 (m, 4H) ppm; ¹³C NMR (100 MHz, $CDCl_3$) δ 139.5 (s), 137.8 (s), 130.3 (d, 2C), 128.6 (d, 2C), 128.5 (d, 2C), 128.3 (d, 2C), 127.1 (d), 126.3 (d), 67.4 (s), 63.2 (t), 52.1 (t), 50.1 (t), 37.1 (t), 30.3 (t), 21.3 (t) ppm; MS m/z (%) 281 (M^{+,} 0.1), 250 (9), 190 (29), 92 (8), 91 (100), 65 (10); HRMS (ESI) Calcd. for $C_{19}H_{24}NO (MH)^+$, 282.1853, found 282.1855.

(S)-(1,2-Dibenzylpiperidin-2-yl)methanol (23c). Prepared according to General Procedure 7, 22c¹⁴ (300 mg, 0.86 mmol, 1 equiv) was deprotected by TFA in CH_2Cl_2 . The β -amino ester obtained was protected by BnBr in CH₃CN following General Procedure 8. The β amino ester was then reduced by LiAlH₄ in THF following General Procedure 6 affording 23c (81%), isolated as a white solid: mp 103-104 °C; $[\alpha]_{D}^{20} = -6.7$ (c 1, CHCl₃); IR (neat) 3387, 3029, 2935, 2850, 2812, 1495, 1447, 1412, 1365, 1303, 1133, 1050, 1030 $\rm cm^{-1};\ ^1H$ NMR (400 MHz, CDCl₃) δ 7.44–7.18 (m, 10H), 4.21 (d, 1H, J = 13.7 Hz), 3.94 (d, 1H, J = 10.8 Hz), 3.28 (d, 1H, J = 13.7 Hz), 3.23 (d, 1H, *J* = 13.2 Hz), 3.17 (d, 1H, *J* = 10.1 Hz), 2.85 (m, 1H), 2.75 (d, 1H, *J* = 13.5 Hz), 2.54 (ddd, 1H, J = 12.1, 3.0, and 3.0 Hz), 1.78-1.39 (m, 6H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 139.3 (s), 137.7 (s), 130.1 (d, 2C), 129.5 (d, 2C), 129.1 (d, 2C), 128.5 (d, 2C), 126.5 (d), 126.3 (d), 65.2 (t), 60.6 (s), 53.0 (t), 46.3 (t), 37.1 (t), 29.7 (t), 25.8 (t), 20.6 (t) ppm; MS *m*/*z* (%) 264 (M⁺-CH₂OH·, 8), 204 (33), 92 (8), 91 (100), 65 (10); HRMS (ESI) Calcd. for $C_{20}H_{26}NO$ (MH)⁺, 296.2009, found 296.2007.

(S)-(1,2-Dibenzylazepan-2-yl)methanol (23d). Prepared according to General Procedure 7, 22d¹⁴ (190 mg, 0.52 mmol, 1 equiv) was deprotected by TFA in CH₂Cl₂. The β -amino ester obtained was reduced by LiAlH₄ in THF following General Procedure 6. The β -amino alcohol was then protected by BnBr in CH₃CN following General Procedure 8 affording 23d (20%), isolated as a colorless oil: $[\alpha]_D^{20} = -8.5$ (*c* 1, CHCl₃); IR (neat) 3110, 2914, 2821, 1498, 1448, 1414, 1258, 1173, 1048, 1021 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.49–7.19 (m, 10H), 4.07 (d, 1H, *J* = 14.2 Hz), 3.85 (d, 1H, *J* = 10.5 Hz), 3.75 (d, 1H, *J* = 9.2 Hz), 3.53 (d, 1H, *J* = 10.5 Hz), 2.95 (d, 1H, *J* = 12.0 Hz), 2.88 (d, 1H, *J* = 12.5 Hz), 2.77 (m, 2H), 1.94–1.22 (m, 8H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 141.5 (s), 138.1 (s), 130.5 (d, 2C), 128.7 (d, 2C), 128.4 (d, 2C), 128.1 (d, 2C), 126.9 (d), 126.2 (d), 67.7 (t), 60.4 (s), 54.2 (t), 47.0 (t), 40.1 (t), 38.1 (t), 31.2 (t), 29.7 (t), 23.2 (t) ppm; MS *m/z* (%) 309 (M⁺, 1),

278 (8), 218 (27), 92 (8), 91 (100), 65 (9); HRMS (ESI) Calcd. for $C_{21}H_{28}NO~(MH)^+$, 310.2165, found 310.2162.

(S)-1,3-Dibenzyl-3-fluoropyrrolidine (24a). Prepared according to General Procedure 4, 23a (18 mg, 0.07 mmol, 1 equiv) was rearranged in CH₂Cl₂ (3 mL) by DAST (12 µL, 0.09 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 80/20) affording 24a (18 mg, 0.30 mmol, 96%), isolated as a colorless oil: ee = 94% determined by supercritical fluid chromatography on Daicel chiralcel AD-H column (MeOH 3%, flow rate 5 mL/min, $t_{maj} = 2.4$ min, $t_{min} = 2.7$ min); $[\alpha]_D^{20} = -3.1$ (c 1, CHCl₃); IR (neat) 2969, 2924, 2793, 1454, 1379, 1300, 1261, 1122, 1073, 1028 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.28-7.11 (m, 10H), 3.55 (s, 2H), 2.94 (d, 2H, J = 24.8 (H-F) Hz), 2.74-2.65 (m, 2H), 2.63 (dd, 1H, J = 15.5 and 11.9 Hz), 2.53 (m, 1H), 1.92 (ddd, 2H, J = 25.9 (H–F), 6.8 and 6.8 Hz) ppm; ¹³C NMR (100 MHz, $CDCl_3$) δ 138.5 (s), 136.5 (s), 130.1 (d, 2C), 128.8 (d, 2C), 128.3 (d, 2C), 128.2 (d, 2C), 127.1 (d), 126.7 (d), 103.4 (ds, J = 179 Hz), 64.0 (dt, J = 25 Hz), 60.3 (t), 52.8 (t), 44.3 (dt, J = 24 Hz), 37.0 (dt, J = 23 Hz) ppm; MS *m*/*z* (%) 269 (M⁺, 21), 268 (11), 192 (7), 191 (6), 178 (11), 133 (16), 132 (18), 92 (13), 91 (100), 65 (17); HRMS (ESI) Calcd. C₁₈H₂₁FN (MH)⁺, 270.16525, found 270.16523.

(R)-1,3-Dibenzyl-3-fluoropiperidine (24b). Prepared according to General Procedure 4, 23b (48 mg, 0.17 mmol, 1 equiv) was rearranged in CH2Cl2 (3 mL) by DAST (31 µL, 0.24 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 90/10) affording 24b (34 mg, 0.12 mmol, 71%), isolated as a colorless oil: ee = 98% determined by supercritical fluid chromatography on Daicel chiralcel AD-H column (i-PrOH 3%, flow rate 5 mL/min, $t_{maj} = 2.8$ min, $t_{min} = 3.4$ min); $[\alpha]_D^{20} = +13.2$ (c 1.1, CHCl₃); IR (neat) 3028, 2942, 2801, 1494, 1453, 1346, 1300, 1114, 1078, 1028 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.46-7.23 (m, 10H), 3.62 (d, 1H, J = 12.9 Hz), 3.56 (d, 1H, J = 13.6 Hz), 3.10 (dd, 1H, J = 24.8 (H–F) and 14.3 Hz), 3.02 (dd, 1H, J = 25.5 (H–F) and 14.7 Hz), 2.56–2.43 (m, 4H), 1.89–1.59 (m, 4H) ppm; $^{13}\mathrm{C}$ NMR (100 MHz, CDCl₃) δ 138.0 (s), 136.3 (s), 130.6 (d, 2C), 129.2 (d, 2C), 128.3 (d, 2C), 128.1 (d, 2C), 127.1 (d), 126.5 (d), 93.8 (ds, J = 175 Hz), 62.8 (t), 60.5 (dt, J = 24 Hz), 53.0 (t), 43.5 (dt, J = 21 Hz), 33.4 (dt, J = 21 Hz), 22.3 (dt, J = 6 Hz) ppm; MS m/z (%) 283 (M⁺, 23), 282 (13), 206 (8), 192 (11), 191 (7), 172 (5), 146 (6), 134 (11), 92 (11), 91 (100), 65 (11); HRMS (ESI) Calcd. C₁₉H₂₃FN (MH)⁺, 284.1809, found 284.1812.

(R)-1,3-Dibenzyl-3-fluoroazepane (24c). Prepared according to General Procedure 4, 23c (163 mg, 0.55 mmol, 1 equiv) was rearranged in CH2Cl2 (10 mL) by DAST (102 µL, 0.77 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 90/10) affording 24c (134 mg, 0.45 mmol, 82%), isolated as a colorless oil: ee = 85% determined by supercritical fluid chromatography on Daicel chiralcel AD-H column (MeOH 10%, flow rate 5 mL/min, t_{maj} = 1.7 min, t_{min} = 2.3 min); $[\alpha]_{D}^{20}$ = +8.2 (c 1, CHCl₃); IR (neat) 2927, 1494, 1452, 1350, 1106, 1078, 1008 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.45–7.18 (m, 10H), 3.73 (s, 2H), 3.04-2.82 (m, 4H), 2.78 (m, 1H), 2.59 (m, 1H), 1.97-1.47 (m, 6H) ppm; 13 C NMR (100 MHz, CDCl₃) δ 139.8 (s), 136.7 (s), 130.7 (d, 2C), 128.9 (d, 2C), 128.3 (d, 2C), 128.0 (d, 2C), 127.1 (d), 126.4 (d), 99.2 (ds, J = 172 Hz), 64.0 (t), 63.9 (dt, J = 30 Hz), 57.8 (t), 45.2 (dt, J = 22 Hz), 38.0 (dt, J = 23 Hz), 30.9 (t), 21.4 (dt, J = 4 Hz) ppm; MS m/z (%) 297 (M⁺, 12), 296 (3), 191 (7), 206 (5), 186 (11), 160 (17), 147 (6), 146 (7), 134 (20), 132 (6), 120 (15), 115 (6), 92 (9), 91 (100), 84 (8), 70 (6), 65 (12); HRMS (ESI) Calcd. C₂₀H₂₅FN (MH)⁺, 298.1965, found 298.1963.

1,3-Dibenzyl-3-fluoroazocane (24d). Prepared according to **General Procedure 4, 23d** (14 mg, 0.045 mmol, 1 equiv) was rearranged in CH₂Cl₂ (2 mL) by DAST (12 μ L, 0.11 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 90/10) affording **24d** (8.5 mg, 0.027 mmol, 61%), isolated as a yellow oil: ee = 52% determined by supercritical fluid chromatography on Daicel chiralcel AD-H column (MeOH 10%, flow rate 5 mL/min, t_{maj} = 2.4 min, t_{min} = 3.0 min); $[\alpha]_D^{20}$ = +2.1 (*c* 1, CHCl₃); IR (neat) 2918, 2854, 2790; 1452, 1347, 1138, 1076, 1025 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.29–7.10 (m, 10H), 3.69 (d,

1H, J = 13.5 Hz), 3.56 (d, 1H, J = 13.8 Hz), 2.88–2.55 (m, 4H), 2.36 (m, 2H), 1.95 (m, 1H), 1.84–1.35 (m, 7H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 140.3 (s), 136.7 (s), 130.6 (d, 2C), 128.8 (d, 2C), 128.2 (d, 2C), 128.1 (d, 2C), 126.8 (d), 126.4 (d), 99.9 (ds, J = 173 Hz), 64.1 (t), 59.6 (dt, J = 26 Hz), 54.6 (t), 43.7 (dt, J = 21 Hz), 34.0 (dt, J = 23 Hz), 27.1 (t), 27.0 (t), 22.6 (dt, J = 9 Hz) ppm; MS m/z (%) 311 (M⁺, 3), 220 (12), 160 (13), 134 (15), 120 (9), 92 (10), 91 (100), 65 (10); HRMS (ESI) *Calcd. for* $C_{21}H_{27}FN$ (*MH*)⁺, 312.2122, found 312.2121.

(R)-Methyl 2-((3-Bromopropyl)(tert-butoxycarbonyl)amino)-2-phenylacetate (26). To a solution of 25 (3.84 g, 19.09 mmol, 1 equiv) in DMF (25 mL) were added 3-bromopropanol (2.57 mL, 28.6 mmol, 1.5 equiv), NaI (248 mg, 1.91 mmol, 0.1 equiv), and K₂CO₃ (5.80 g, 42 mmol, 2.2 equiv). The media was stirred at 70 °C for 2 h before being hydrolyzed by iced water (100 mL). The mixture was extracted with EtOAc (3 \times 20 mL). The organic layers were combined, washed successively with water and brine, dried over Na₂SO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (EtOAc/MeOH 90/10) leading to the desired amino alcohol (1.26 g, 5.70 mmol, 30%). To a solution of this alcohol (1.14 g, 5.10 mmol, 1 equiv) in CH₂Cl₂ (10 mL) were successively added Boc₂O (1.33 g, 6.12 mmol, 1.2 equiv) and DIPEA (978 $\mu L,$ 5.61 mmol, 1.1 equiv). The solution was stirred at rt for 24 h before being hydrolyzed by the addition of a 1 M aqueous solution of hydrochloric acid (10 mL). The layers were separated, and the aqueous layer was extracted with CH_2Cl_2 (3 × 10 mL). The organic layers were combined, dried over MgSO4, and concentrated under reduced pressure. To a solution of the crude in $CH_{2}Cl_{2}$ (10 mL) were added at 0 $^{\circ}C$ CBr_{4} (2.19 g, 6.63 mmol, 1.3 equiv) and PPh₃ (2.13 g, 8.13 mmol, 1.6 equiv). The mixture was stirred at rt for 2 h before being hydrolyzed by the addition of a saturated aqueous solution of $NaHCO_3$ (10 mL). The layers were separated. The aqueous layer was extracted with CH_2Cl_2 (3 × 10 mL). The organic layers were combined, dried over Na2SO4, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (PE/EtOAc 90/10 to 80/20) leading to 26 (1.38 g, 3.50 mmol, 70% over to steps), isolated as a yellow oil: $[\alpha]_D^{20} = +54.2$ (c 1, CHCl₃); IR (neat) 2958, 1743, 1698, 1482, 1054, 1012 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) mixture of rotamers δ 7.49-7.20 (m, 5H), 6.01-5.21 (m, 1H), 3.82 (m, 3H), 3.45-3.12 (m, 3H), 2.02-1.32 (m, 12H); ¹³C NMR (100 MHz, DMSO at 395 K) δ 170.1 (s), 142.2 (s), 134.1 (s), 128.9 (d, 2C), 128.5 (d, 2C), 128.3 (d), 66.5 (s), 62.9 (d), 51.8 (q), 42.6 (t), 28.1 (q, 3C), 23.5 (t), 22.0 (t) ppm; HRMS (ESI) Calcd. for C₁₇H₂₅BrNO₄ (MH)+, 396.0967, found 396.0921.

(S)-1-tert-Butyl 2-Methyl 2-phenylpyrrolidine-1,2-dicarboxylate (27). To a solution of 26 (1.31 g, 3.4 mmol, 1 equiv) in DMF (32 mL) was slowly added at -60 °C a 0.5 M solution of KHMDS in toluene (8.16 mL, 4.1 mmol, 1.2 equiv). The media was stirred at this temperature for 30 min before being hydrolyzed by the addition of a saturated aqueous solution of NH₄Cl (100 mL). The layers were separated, and the aqueous layer was extracted with EtOAc (3×30) mL). The organic layers were combined, washed successively with a saturated aqueous solution of NaHCO3 (30 mL) and brine (30 mL), dried over Na₂SO₄, and concentrated under reduced pressure. The crude was purified by flash chromatography on silica gel (PE/Et₂O 80/ 20 to 70/30) leading to 27 (298 mg, 0.98 mmol, 19%), isolated as a colorless oil: $[\alpha]_D^{20} = +14.3$ (*c* 1, CHCl₃); IR (neat) 3012, 2958, 1734, 1702, 1461, 1238, 1143, 1045 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.38–7.23 (m, 5H), 3.76 (s, 3H), 3.74–3.68 (m, 2H), 2.60 (m, 1H), 2.27 (m, 1H), 1.89 (m, 1H), 1.65 (m, 1H), 1.24 (s, 9H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 173.3 (s), 153.9 (s), 140.3 (s), 127.4 (d, 2C), 127.1 (d, 2C), 126.9 (d), 80.2 (s), 71.5 (s), 52.4 (q), 47.8 (t), 43.4 (t), 28.4 (q, 3C), 22.6 (t) ppm; MS *m*/*z* (%) 248 (M^{+.}-*t*-Bu·, 1), 246 (M^{+.}-CO₂Me·, 20), 190 (35), 147 (11), 146 (100), 117 (15), 77 (7), 57 (93); HRMS (ESI) Calcd. for $C_{17}H_{23}NO_4Na$ (MNa)⁺, 328.1519, found 328.1515.

(S)-(1-Benzyl-2-phenylpyrrolidin-2-yl)methanol (28). Prepared according to General Procedure 7, 27 (242 mg, 0.79 mmol, 1 equiv) was deprotected by TFA in CH_2Cl_2 . The β -amino ester was

then protected by BnBr in CH₃CN following General Procedure 8. The β -amino ester obtained was reduced by LiAlH₄ in THF following General Procedure 6 to afford 28 (85%), isolated as a colorless oil: ee = 50% determined by supercritical fluid chromatography on Daicel chiralcel OD-H column (MeOH 15%, flow rate 5 mL/min, $t_{mai} = 3.4$ min, $t_{\min} = 4.1 \text{ min}$; $[\alpha]_D^{20} = +10.3 \text{ (c 1, CHCl}_3)$; IR (neat) 3414, 3026, 2944, 1494, 1445, 1406, 1363, 1053, 1028 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.44-7.23 (m, 10H), 4.09 (d, 1H, J = 10.1 Hz), 3.91 (d, 1H, J = 10.4 Hz), 3.60 (d, 1H, J = 13.5 Hz), 3.16 (d, 1H, J = 13.5 Hz), 3.10 (ddd, 1H, J = 9.3, 7.9, and 3.7 Hz), 2.90 (m, 1H), 2.45 (ddd, 1H, J = 13.1, 9.9, and 5.5 Hz), 2.16 (ddd, 1H, J = 13.3, 9.1, and 7.1 Hz), 1.95 (m, 2H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 143.6 (s), 140.1 (s), 128.5 (d, 2C), 128.4 (d, 2C), 128.3 (d, 2C), 127.0 (d, 2C), 126.9 (d), 126.6 (d), 69.2 (s), 63.4 (t), 53.8 (t), 52.4 (t), 37.3 (t), 22.8 (t) ppm; HRMS (ESI) Calcd. for C₁₈H₂₂NO (MH)⁺, 268.1696, found 268.1699.

(R)-1-Benzyl-3-fluoro-3-phenylpiperidine (29). Prepared according to General Procedure 4, 28 (72 mg, 0.26 mmol, 1 equiv) was rearranged in CH2Cl2 (3 mL) by DAST (49 µL, 0.37 mmol, 1.4 equiv). The residue was purified by flash chromatography on silica gel (PE/Et₂O 85/15) affording 29 (61 mg, 0.22 mmol, 87%), isolated as a beige solid: ee = 50% determined by supercritical fluid chromatography on Daicel chiralcel OJ-H column (MeOH 5%, flow rate 5 mL/ min, $t_{\text{maj}} = 6.3$ min, $t_{\text{min}} = 7.1$ min); $[\alpha]_{\text{D}}^{20} = +8.6$ (c 1, CHCl₃); mp 121–123 °C; IR (neat) 2948, 2917, 1447, 1348, 1237, 1160, 1100, 1074, 1030, 1008 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.39–7.13 (m, 10H), 3.57 (d, 1H, J = 13.2 Hz), 3.51 (d, 1H, J = 13.3 Hz), 2.91 (m, 1H), 2.81 (m, 1H), 2.34 (dd, 1H, J = 30.4 (H-F) and 12.5 Hz), 2.12 (m, 1H), 2.03–1.91 (m, 2H), 1.76 (m, 1H), 1.56 (m, 1H) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 143.2 (ds, J = 21 Hz), 137.6 (s), 129.1 (d, 2C), 128.3 (d, 2C), 128.2 (d, 2C), 127.7 (dd, J = 1.5 Hz), 127.1 (d), 124.6 (dd, J = 9.6 Hz, 2C), 94.1 (ds, J = 177 Hz), 62.8 (t), 62.0 (dt, J = 22 Hz), 52.6 (t), 35.0 (dt, *J* = 23 Hz), 21.6 (dt, *J* = 1 Hz) ppm; MS *m*/ z (%) 269 (M⁺, 7), 249 (M⁺-HF, 17), 134 (34), 131 (17), 129 (12), 115 (8), 92 (10), 91 (100), 65 (16); HRMS (ESI) Calcd. for C₁₈H₂₁NF (*MH*)⁺, 270.16525, found 270.16523.

3-Ethyl-3-fluoroazepane (31). To a solution of 30^7 (62.8 mg, 0.26 mmol, 1 equiv) in methanol (10 mL) was added Pd/C (6.28 mg, 10%). The reaction media was stirred overnight under hydrogen atmosphere (1 bar) at rt. The mixture was filtered through Celite and washed with CH_2Cl_2 (2 × 10 mL). The solvents were removed under reduced pressure to afford 31 (34.6 mg, 0.24 mmol, 91%), isolated as a colorless oil: IR (neat) 3407, 2835, 1610, 1511, 1247, 1174, 1033 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 2.89 (dd, 1H, J = 15.0 and 15.0 Hz), 2.78 (m, 1H), 2.71-2.60 (m, 2H), 1.86 (s br, 1H), 1.81 (m, 1H), 1.65–1.28 (m, 7H), 0.79 (t, 3H, J = 7.5 Hz) ppm; ¹³C NMR (100 MHz, CDCl₃) δ 100.2 (ds, J = 169 Hz), 57.1 (dt, J = 26 Hz), 50.5 (t), 37.3 (dt, J = 24 Hz), 32.1 (dt, J = 24 Hz), 31.7 (t), 21.4 (dt, J = 5 Hz), 7.4 (dq, J = 5 Hz) ppm; MS m/z (%) 145 (M^{+,} 14), 125 (16), 116 (20), 110 (14), 96 (26), 84 (16), 82 (12), 70 (100), 68 (13), 59 (17), 57 (31), 56 (44), 55 (21), 53 (10); HRMS (ESI) Calcd. for C₈H₁₇NF (MH)⁺, 146.1339, found 146.1337.

ASSOCIATED CONTENT

Supporting Information

¹H NMR and ¹³C NMR of compounds described, and crystallographic data (CIF). This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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